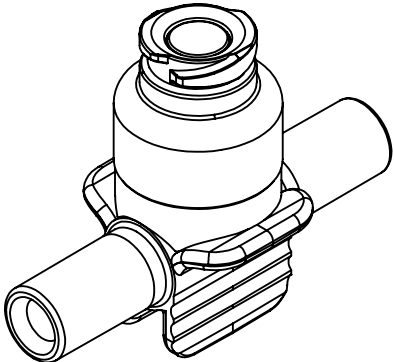
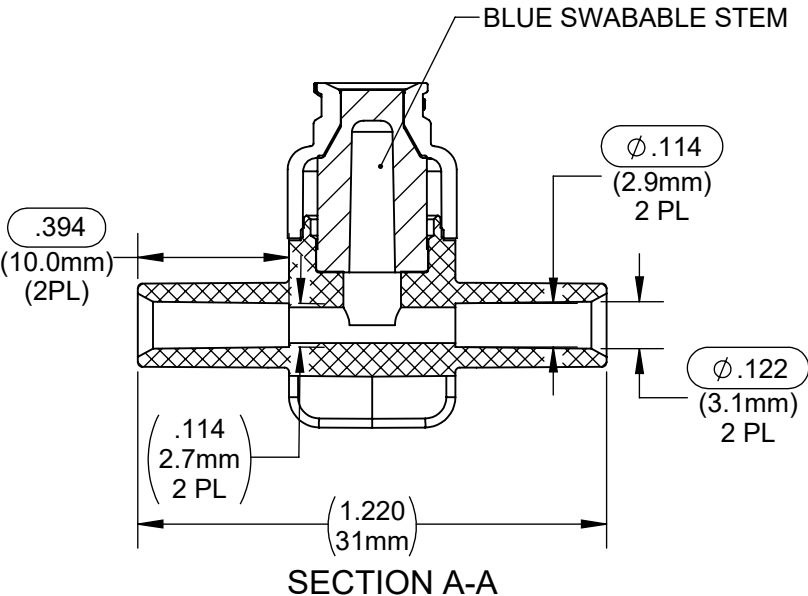
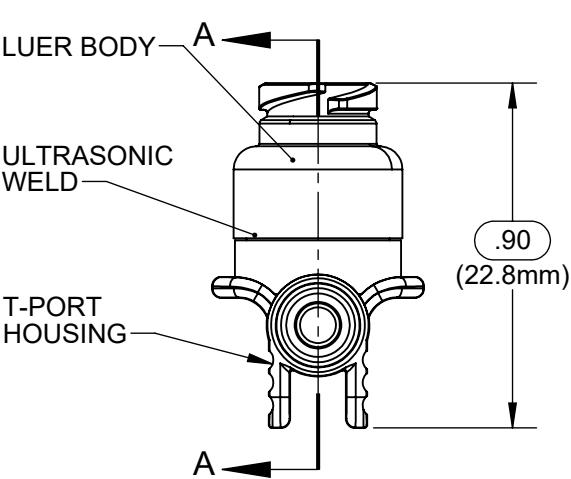


DRAWING NO. <b>C2454740XX</b>	REV <b>F</b>	<b>Customer Drawing</b>	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			E	ADD ISO80369-7 ECO 8017	4/30/18	AK
			F	UPDATE BASE HOUSING GEOMETRY ECO 11242	08/06/21	AK



NOTES:

- SUFFIX "XX" INDICATES MATERIAL:  
24 - CLEAR POLYCARBONATE
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN METRIC BELOW.
- USAGE: WILL FIT 3.2 MM (.126;) O.D. TUBING.
- LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). ( 40 PSI NOMINAL ) .

BIOCOMPATABILITY: PASSES ISO 10993, PART 1.

MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI;  
ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.

POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 3 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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DRAWN BY	S. ROGIER	DATE	1/28/2013
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			
THIRD ANGLE PROJECTION			

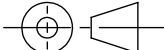
<b>HR® Halkey-Roberts®</b>			
TITLE <b>3.2mm SWABABLE "T" PORT</b>			
SIZE <b>A</b>	DRAWING NO. <b>C2454740XX</b>	REV <b>F</b>	
SCALE <b>2:1</b>	DO NOT SCALE DRAWING		SHEET <b>1 OF 2</b>

BILL OF MATERIAL:

SUFFIX	LUER BODY	T PORT HOUSING	STEM
24	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR 3003/40 DT COLOR, K75238

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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<b>DRAWN BY</b>		<b>DATE</b> 1/28/2013	<b>HR® Halkey-Roberts®</b>			
<b>APPROVED BY</b>		<b>DATE</b>				
<b>MATERIAL</b>						
<b>FINISH</b>			<b>TITLE</b> <b>3.2mm SWABABLE "T" PORT</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			<b>SIZE</b> <b>A</b>	<b>DRAWING NO.</b> <b>C2454740XX</b>		
			<b>THIRD ANGLE PROJECTION</b> 		<b>SCALE</b> <b>2:1</b>	<b>REV</b> <b>F</b>
					<b>DO NOT SCALE DRAWING</b>	